

# MODEL 70



**WINCHESTER**  
RIFLES AND SHOTGUNS

Bolt Action Centerfire Rifle • Push Feed

Specify Reference Number When Ordering

Prices Effective January 1, 2005

REF. NO.	PART NO.	DESCRIPTION	SUGG. RETAIL	REF. NO.	PART NO.	DESCRIPTION	SUGG. RETAIL
<p><i>Included Models:</i></p> <p>1= BLACK SHADOW</p> <p>2= RANGER (RANGER, COMPACT, LADIES/YOUTH, LIGHTWEIGHT)</p> <p>3= COYOTE</p> <p>4= HEAVY VARMINT</p> <p>5= STEALTH, MATTE (HVB)</p> <p>6= WAL-MART M70 PF SPECIAL, MATTE (WITH SCOPE)</p>				4	** U350453110	BREECH BOLT COMPLETE (LG) S/A, MATTE, 223 REM	\$192.00
				4	** U350453100	BREECH BOLT COMPLETE (LG), SHORT ACTION, 223 REM	\$190.00
				4	** U350452770	BREECH BOLT COMPLETE L/A, MATTE, 270 WIN & 30-06 SPRGFLD	\$188.00
				4	** U350452780	BREECH BOLT COMPLETE L/A, MATTE, MAGNUM	\$188.00
				4	** U350453330	BREECH BOLT COMPLETE S/A, ALL MATTE, 22-250 REM & 308 WIN	\$192.00
				4	** U350452800	BREECH BOLT COMPLETE S/A, MATTE	\$190.00
				4	** U350452270	BREECH BOLT COMPLETE SHORT ACTION, 22-250R, 243W, 308W & 7MM-08 R	\$249.00
				4	** U350452200	BREECH BOLT COMPLETE, LONG ACTION, 270 WIN & 30-06 SPRGFLD	\$249.00
				5	U350830250	BREECH BOLT SLEEVE	\$35.00
				5	U350830310	BREECH BOLT SLEEVE, MATTE	\$32.00
				6	U350830330	BREECH BOLT SLEEVE LOCK	\$3.00
				7	U354100120	BREECH BOLT SLEEVE LOCK PIN	\$1.00
				8	U356401720	BREECH BOLT SLEEVE LOCK SPRING	\$1.00
				9	U350900020	BREECH BOLT STOP (K), 243 & 308 WIN, 220 SWIFT	\$3.00
				9	U350900150	BREECH BOLT STOP (R) 22-250, 222 & 223 REM	\$3.00
				10	U356420980	BREECH BOLT STOP SPRING	\$1.00
				11	U351850040	EJECTOR	\$1.00
				11	U351850330	EJECTOR (LG), 222 & 223 REM	\$3.00
				12	U354120430	EJECTOR PIN SS	\$1.00
				13	U356400190	EJECTOR SPRING	\$1.00
				14	U351900970	EXTRACTOR	\$5.00
				14	U351900980	EXTRACTOR, MAGNUM	\$5.00
				15	U354130470	EXTRACTOR PLUNGER	\$1.00
				16	U356402050	EXTRACTOR SPRING (NEW STYLE, SHORT)	\$2.00
				16	U356400200	EXTRACTOR SPRING (OLD STYLE, LONG)	\$1.00
				17	U356402100	FIRING PIN SPRING (NEW STYLE, SHORT)	\$2.00
				17	U356401670	FIRING PIN SPRING (OLD STYLE, LONG)	\$1.00
				18	U356432040	FIRING PIN SPRING RETAINER	\$2.00
				19	U354911830	FIRING PIN STOP SCREW (NOT REQUIRED ON NEW BREECH BOLT SLEEVES)	\$1.00
				20	** U352300950	FIRING PIN, LONG ACTION, 270 WIN, 30-06 SPRG, & 7MM REM MAGNUM (NEW STYLE)	\$43.00
				20	** U352301010	FIRING PIN, SHORT ACTION, 22-250 REM, 243 WIN, 308 WIN & 7MM-08 REM	\$43.00
				20	** U352301040	FIRING PIN, SHORT ACTION, 223 REM (NEW STYLE)	\$43.00
				21	U359993170	FOREARM SCREW EYE	\$1.00
				22	U352570070	FOREARM SCREW EYE ESCUTCHEON	\$1.00
				23	U357150080	FOREARM SCREW EYE WASHER (NO LONGER REQUIRED)	\$1.00
				24	U353070870	MAGAZINE (AS), SHORT ACTION, 243 WIN, 308 WIN	\$9.00
				24	U353070620	MAGAZINE (BR) 7MM REM & 300 WIN	\$5.00
				24	U353071180	MAGAZINE (CSL), SHORT ACTION, 220 SWIFT	\$13.00
				24	U353070900	MAGAZINE (GS), SHORT ACTION, 22-250 REM	\$9.00
				24	U353070970	MAGAZINE (KFC) L/A, 270 WIN & 30-06 SPRGFLD	\$6.00
				24	U353070560	MAGAZINE (KR) 270 WIN & 30-06 SPRG	\$5.00
				24	U353071300	MAGAZINE (ML) L/A, MAGNUM, 7MM REM MAGNUM	\$5.00
				24	U353070890	MAGAZINE (RS), SHORT ACTION, 223 REM	\$9.00
1	** U350129220	BARREL & RECEIVER MATTE L/A, 24" SPT 30-06 SPRGFLD	\$301.00				
1	** U350120120	BARREL & RECEIVER S/A 24" COYOTE, 22-250 REM	\$340.00				
1	** U350120150	BARREL & RECEIVER S/A, 24" COYOTE, 223 REM	\$340.00				
1	** U350129510	BARREL & RECEIVER S/A, 26" HEAVY VARMINT, 22-250 REM	\$366.00				
1	** U350128730	BARREL & RECEIVER S/A, 26" HEAVY VARMINT, FLUTED, 308 WIN	\$503.00				
2	** U350108890	BARREL 24" STAINLESS, COYOTE, 223 WIN	\$173.00				
2	** U350108880	BARREL 24" STAINLESS, COYOTE, 308 WIN	\$173.00				
2	** U350107530	BARREL 26" STAINLESS, HEAVY VARMINT, 220 SWIFT	\$320.00				
2	** U350107170	BARREL 26" STAINLESS, HEAVY VARMINT, 22-250 REM	\$173.00				
2	** U350107160	BARREL 26" STAINLESS, HEAVY VARMINT, 223 REM	\$173.00				
2	** U350107190	BARREL 26" STAINLESS, HEAVY VARMINT, 308 WIN	\$320.00				
2	** U350108490	BARREL 26" STAINLESS, HEAVY VARMINT, FLUTED, 243 WIN	\$320.00				
2	** U350106360	BARREL FWT 22", RANGER, 22-250 REM	\$97.00				
2	** U350106200	BARREL FWT 22", RANGER/LIGHTWEIGHT, 30-06 SPRG	\$97.00				
2	** U350106170	BARREL FWT 22", RANGER/LIGHTWEIGHT, 308 WIN	\$97.00				
2	** U350108740	BARREL MATTE 26" STEALTH, 22-250 REM	\$173.00				
3	** U350453420	BREECH BOLT (LG), SHORT ACTION, 223 REM	\$175.00				
3	** U350453440	BREECH BOLT (LG), SHORT ACTION, ALL MATTE, 223 REM	\$175.00				
3	** U350453430	BREECH BOLT (LG), SHORT ACTION, MATTE, 223 REM	\$175.00				
3	** U350453470	BREECH BOLT, LONG ACTION, 270 WIN & 30-06 SPRG	\$175.00				
3	** U350453480	BREECH BOLT, LONG ACTION, 7MM REM MAGNUM	\$175.00				
3	** U350453530	BREECH BOLT, MATTE, 270 WIN & 30-06 SPRGFLD	\$163.00				
3	** U350453520	BREECH BOLT, MATTE, MAGNUM	\$163.00				
3	** U350453410	BREECH BOLT, SHORT ACTION, 22-250 REM, 243 WIN, 308 WIN & 7MM-08 REM	\$175.00				
3	** U350453460	BREECH BOLT, SHORT ACTION, ALL MATTE, 22-250 REM & 308 WIN	\$175.00				
3	** U350453450	BREECH BOLT, SHORT ACTION, MATTE	\$175.00				
4	** U350453120	BREECH BOLT COMPLETE (LG) S/A, ALL MATTE, 223 REM	\$192.00				

+ Not sold to consumers. Installation must be made by a gunsmith. Orders from dealers and distributors will be accepted on the understanding that the parts will be fitted by a gunsmith.  
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REF. NO.	PART NO.	DESCRIPTION	SUGG. RETAIL	REF. NO.	PART NO.	DESCRIPTION	SUGG. RETAIL
25	U353150050	MAGAZINE COVER CATCH	\$3.00	46	U354910280	SIGHT FRONT RAMP SCREW, REAR, RANGER & LADIES/YOUTH	\$2.00
26	U354120150	MAGAZINE COVER CATCH PIN	\$1.00	NS	U354912480	SIGHT FRONT RAMP SCREW-FRONT (TRUGLO), RANGER COMPACT	\$1.00
27	U356401680	MAGAZINE COVER CATCH SPRING	\$1.00	47	U355300900	SIGHT FRONT RAMP, RANGER & LADIES/YOUTH	\$13.00
28	U353150390	MAGAZINE COVER COMPLETE, LONG ACTION MATTE	\$26.00	NS	U355303920	SIGHT FRONT RAMP, SYNTHETIC (TRUGLO), RANGER COMPACT	\$4.00
28	U353150340	MAGAZINE COVER COMPLETE, LONG ACTION	\$31.00	NS	U355310880	SIGHT REAR ASSEMBLY COMPLETE (TRUGLO), RANGER COMPACT	\$20.00
28	U353150330	MAGAZINE COVER COMPLETE, SHORT ACTION	\$42.00	48	U354911410	SIGHT REAR BASE SCREW, RANGER & LADIES/YOUTH	\$1.00
28	U353150400	MAGAZINE COVER COMPLETE, SHORT ACTION, MATTE	\$27.00	49	U355311370	SIGHT REAR BASE, RANGER & LADIES/YOUTH	\$10.00
29	U353150440	MAGAZINE COVER HINGE PLATE	\$8.00	50	U355310550	SIGHT REAR BLADE HOLDER ASSEMBLY, RANGER & LADIES/YOUTH	\$15.00
29	U353150530	MAGAZINE COVER HINGE PLATE, MATTE	\$4.00	51	U354000130	SIGHT REAR BLADE NUT, RANGER & LADIES/YOUTH	\$1.00
30	U354100450	MAGAZINE COVER HINGE PLATE PIN	\$1.00	52	U354911430	SIGHT REAR BLADE SCREW, RANGER & LADIES/YOUTH	\$1.00
31	U354912830	MAGAZINE COVER HINGE PLATE SCREW, HEX HEAD	\$1.00	53	U356410050	SIGHT REAR BLADE SPRING, RANGER & LADIES/YOUTH	\$1.00
31	U354910200	MAGAZINE COVER HINGE PLATE SCREW, SLOT TYPE (OBSOLETE WHEN INVENTORY EXHAUSTED)	\$1.00	54	U355310920	SIGHT REAR BLADE, RANGER & LADIES/YOUTH	\$3.00
32	U353601020	MAGAZINE FOLLOWER L/A, GRAPHITE	\$14.00	55	U354911420	SIGHT REAR WINDAGE SCREW, RANGER & LADIES/YOUTH	\$1.00
32	U353600970	MAGAZINE FOLLOWER, S/A, GRAPHITE, 220 SWIFT	\$14.00	56	U351406130	STOCK ASSEMBLY LONG ACTION SYNTHETIC, WALMART	\$115.00
32	U353600730	MAGAZINE FOLLOWER, SHORT ACTION, 22-250 REM	\$13.00	56	U351406330	STOCK ASSEMBLY LONG ACTION, SYNTHETIC SPORTER	\$115.00
32	U353600660	MAGAZINE FOLLOWER, SHORT ACTION, 223 REM	\$13.00	56	U351406570	STOCK ASSEMBLY S/A, LAMINATED, COYOTE	\$303.00
32	U353600710	MAGAZINE FOLLOWER, SHORT ACTION, 243 WIN, 308 WIN	\$21.00	56	U351405750	STOCK ASSEMBLY S/A, SYNTHETIC (H&S PRECISION)	\$115.00
33	U356420930	MAGAZINE SPRING L/A, 270 WIN & 30-06 SPRGFLD	\$3.00	56	U351405410	STOCK ASSEMBLY, LONG ACTION, HARDWOOD, RANGER	\$110.00
33	U356420970	MAGAZINE SPRING L/A, MAGNUM, 7MM REM MAGNUM	\$3.00	56	U351406260	STOCK ASSEMBLY, LONG ACTION, HARDWOOD, RANGER MAGNUM	\$158.00
33	U356421060	MAGAZINE SPRING, SHORT ACTION, 222 & 223 REM	\$3.00	56	U351405030	STOCK ASSEMBLY, LONG ACTION, WALNUT, LIGHTWEIGHT	\$215.00
33	U356421050	MAGAZINE SPRING, SHORT ACTION, 22-250 REM	\$3.00	56	U351405460	STOCK ASSEMBLY, SHORT ACTION, HARDWOOD, COMPACT & LADIES/YOUTH	\$131.00
33	U356421040	MAGAZINE SPRING, SHORT ACTION, 243 WIN, 308 WIN & 7MM-08 REM	\$3.00	56	U351405530	STOCK ASSEMBLY, SHORT ACTION, HARDWOOD, RANGER	\$123.00
NS	U354912675	RECEIVER SCREW FRONT (OBSOLETE WHEN INVENTORY EXHAUSTED) OBS DBM IPC TRIG GUARD	\$1.00	56	U351405040	STOCK ASSEMBLY, SHORT ACTION, WALNUT, LIGHTWEIGHT	\$215.00
NS	U354912840	RECEIVER SCREW FRONT HEX HEAD OBS DBM IPC TRIGGER GUARD	\$1.00	NS	U359990970	STOCK ESCUTCHEON	\$1.00
34	U124920060	RECOIL PAD SCREWS (2 REQUIRED)	\$1.00	58	U129992480	STOCK SWIVEL STUD	\$1.00
35	# U354632220	RECOIL PAD, BLACK, RANGER	\$20.00	59	U344910560	TELESCOPE SIGHT BASE PLUG SCREW (4 REQUIRED)	\$1.00
36	U354800270	SAFETY	\$5.00	60	U356550640	TRIGGER	\$20.00
37	U356401710	SAFETY LOCK PLUNGER SPRING	\$1.00	61	U356600490	TRIGGER GUARD	\$20.00
38	U354140130	SAFETY PIN	\$1.00	NS	U356600540	TRIGGER GUARD, IPC LONG ACTION DBM (OBSOLETE WHEN INVENTORY EXHAUSTED)	\$27.95
39	U354800390	SAFETY PLUNGER	\$2.00	NS	U356600560	TRIGGER GUARD, IPC SHORT ACTION DBM (OBSOLETE WHEN INVENTORY EXHAUSTED)	\$27.95
NS	U354814230	SCOPE (SIMMONS #800722) 3-9X (WALMART FACTORY REPLACEMENT ONLY NOT SOLD)		61	U356600550	TRIGGER GUARD, MATTE	\$18.00
40	U355100350	SEAR	\$18.00	61	U356600680	TRIGGER GUARD, SYNTHETIC	\$10.00
41	U354131070	SEAR PIN	\$1.00	62	U356600450	TRIGGER GUARD COMPLETE	\$25.00
42	U356401690	SEAR SPRING	\$1.00	62	U356610495	TRIGGER GUARD COMPLETE, MATTE	\$21.00
43	U355300200	SIGHT FRONT .310 HIGH, RANGER & LADIES/YOUTH	\$6.00				
NS	U355300380	SIGHT FRONT ASSEMBLY, GREEN (TRUGLO), RANGER COMPACT	\$7.00				
44	U355303590	SIGHT FRONT COVER, RANGER & LADIES/YOUTH	\$5.00				
45	U354910270	SIGHT FRONT RAMP SCREW, FRONT, RANGER & LADIES/YOUTH	\$2.00				
NS	U354912490	SIGHT FRONT RAMP SCREW, REAR, (TRUGLO), RANGER COMPACT	\$1.00				

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REF. NO.	PART NO.	DESCRIPTION	SUGG. RETAIL	REF. NO.	PART NO.	DESCRIPTION	SUGG. RETAIL
63	U354912880	TRIGGER GUARD SCREW, FRONT, HEX HEAD	\$1.00	65	U354131080	TRIGGER PIN	\$2.00
63	U354912280	TRIGGER GUARD SCREW, FRONT, SLOT TYPE (OBSOLETE WHEN INVENTORY EXHAUSTED)	\$1.00	66	U356402080	TRIGGER SPRING, SS	\$2.00
64	U354912850	TRIGGER GUARD SCREW, REAR, HEX HEAD	\$1.00	67	U354912170	TRIGGER STOP SCREW	\$1.00
64	U354912000	TRIGGER GUARD SCREW, REAR, SLOT TYPE (OBSOLETE WHEN INVENTORY EXHAUSTED)	\$1.00	68	U359995440	TRIGGER STOP SCREW NUT (3 REQUIRED)	\$1.00

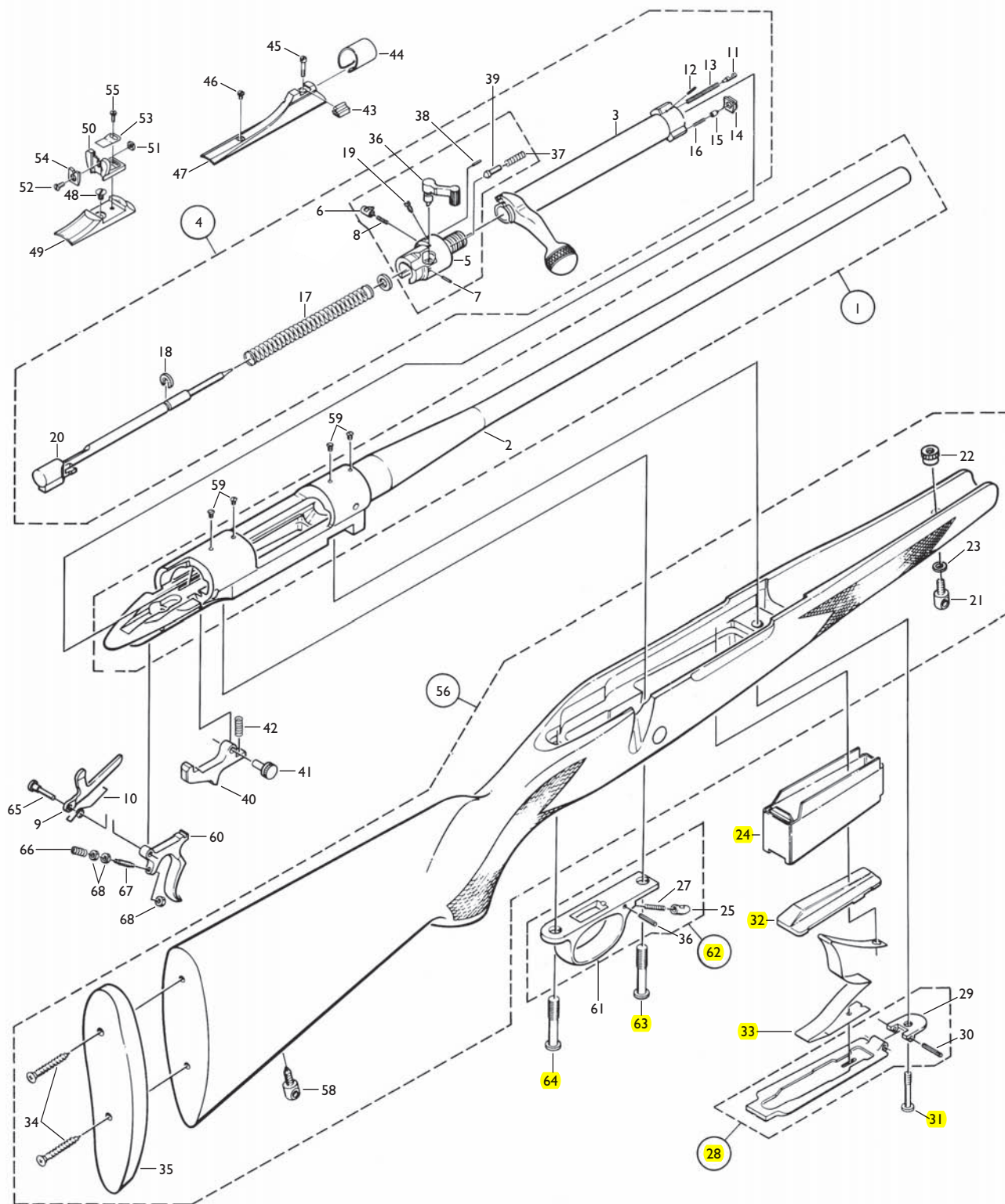
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Schematic is provided for parts identification only and should not be used as a guide to assemble guns.  
**CAUTION:** Winchester Firearm parts are made exclusively for Winchester Brand guns and are not recommended for use in other guns even though models may be similar. Inadequately fitted parts may be dangerous.